










PAINT SYSTEMPainting Process Technical Data Sheet
n° 816 01/2013**WOOD****TYPE:** one-pack**PRE-TREATMENT:** see relevant TDS on nautical substrate preparation.**ABOVE WATER LINE****LAYERS:** 1**TOP COAT:** S65302 VERNICE CLIPPER LUCIDA UV or
S65056 VERNICE CLASSIC YACHT U.V.

We recommend you to carefully read the technical and safety data sheets of the single products before starting working. These documents are always available on our web site www.lechler.eu and are integral part of this document. Please make sure to have at your disposal the suitable equipment and operational conditions to carry out your work in safety and quality conditions.

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ABOVE WATER LINE WOOD	 MIXING RATIO	THINNER % (A+B)		THICKNESS		 SANDING	SOLIDS (A+B) %	THEOR. SPREADING RATE (A+B) m ² /l	 OVERCOATING										
		 By volume A+B		WET	DRY				10°C		20°C		35°C						
				μ	μ				min	max	min	max	min	max					
TOP COAT																			
S65302 VERNICE CLIPPER LUCIDA U.V.	1	S70020 10-15% 4 COATS	S70110 10-20% 5 COATS	400*	175*	P320	58	3.0		36h	48h	16h	24h	8h	12h				
										6h	48h	3h	24h	1,5h	12h				
TOP COAT Option 1																			
S65056 VERNICE CLASSIC YACHT U.V.	1	S70020 10-15% 4 COATS	S70110 10-20% 5 COATS	360*	175*	P320	56	3.2		48h	72h	24h	36h	12h	18h				
										6h	72h	3h	36h	1,5h	18h				
NOTES	* approximate thickness, not detectable on wood																		

All information here included is the result of carefully controlled tests and expresses our best and up to date knowledge. This news is given only as an information, so the firm cannot be accountable for further results. Furthermore it cannot be used as a contestation related to the use of the described product. All this is due to the fact that use conditions are not under our control.